

INSTRUCTIONS & INFORMATION



DECK FORK KIT - HD

Part Number 503262

Installs on SL96, 95, 94, 93, 92, 90 series decks and on 33 series deck.
(Two fork conversions included in one kit)

INSTALLATION INSTRUCTIONS:

(Refer to illustration)

- Remove the wheels with tires and axle spacers from the deck forks.
- Remove bolts (items 10 and 11) and remove the old fork housings with forks.
- Install the new fork housing assemblies. Secure each housing assembly with two new bolts and lock nuts, provided in kit. Tighten nuts to approximately 10 ft. lb. torque or as tight as possible and still allow vertical movement of fork housing.

- Reinstall the existing wheels with tires and axle spacers with existing axle bolts and lock nuts. Tighten lock nuts but be sure the wheels rotate freely.
- Lubricate fork pivot bearings annually.

NOTE: To help limit front wheel shimmy, tighten the fork nut (item 5) so a noticeable drag is detected on the wheel fork. The fork should have enough drag that it does not shimmy, but it should not have so much drag that it gouges into the turf on turns.

Item No.	Order No.	Description
1	604362	Fork & Housing Assembly (includes items 2-9)
2	824982	Fork Housing
3	122522	Bearing – Tapered
4	257320	Spring Washer
5	254505	Jam Nut .75-16 Nylon Toplock
6	481434	Dust Cap
7	282615	Spacer
8	125855	Seal
9	644221	Fork – Tapered Bearing
10	243609	Bolt .5-13 x 3.312 Gr 5
11	243614	Bolt .5-13 x 3.562 Gr 5
12	253930	Lock Nut .5-13

