

# INSTRUCTIONS & INFORMATION



## TRACTION BRACKET REINFORCEMENT KIT

Part Number 606790  
Used on 9652 & 9661 Mower Deck

### INSTALLATION INSTRUCTIONS:

(Refer to illustrations)

- Remove the mower deck from the tractor.
- Remove the belt shields from the top of the mower deck.
- Clean the bottom and top sides of the mower deck, removing all debris to ensure secure attachment of the traction bracket reinforcements when they are installed.
- Remove the 3/8 x 2 clevis pins (A) from the traction brackets (B).
- Locate the cracked or broken area around the bottom of the traction brackets. Be sure that the brackets are in their original position before welding. Prepare the broken area to be welded and weld. Paint the newly welded area to protect against rust. A spray can of java brown paint, Grasshop-
- per part number 340450, may be ordered from your Grasshopper dealer.
- Install the traction bracket reinforcements (items 1 and 2) as shown. Secure each reinforcement with an existing clevis pin (A) and new push-on retainer (item 5) provided.
- Drill a 11/32 diameter hole (B) through the hole in each reinforcement and into the mower deck. Secure this end of reinforcements with the .312 x .75 whiz bolts and whiz nuts (items 3 and 4).
- Locate the belt shield and trim 3/16 inch from the edge of each notch as shown in the illustration on page 2. Reinstall belt shields and attached mower deck to tractor.

