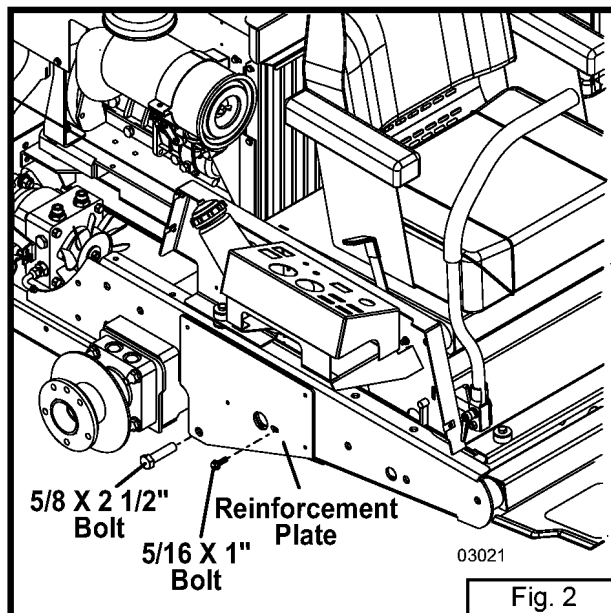
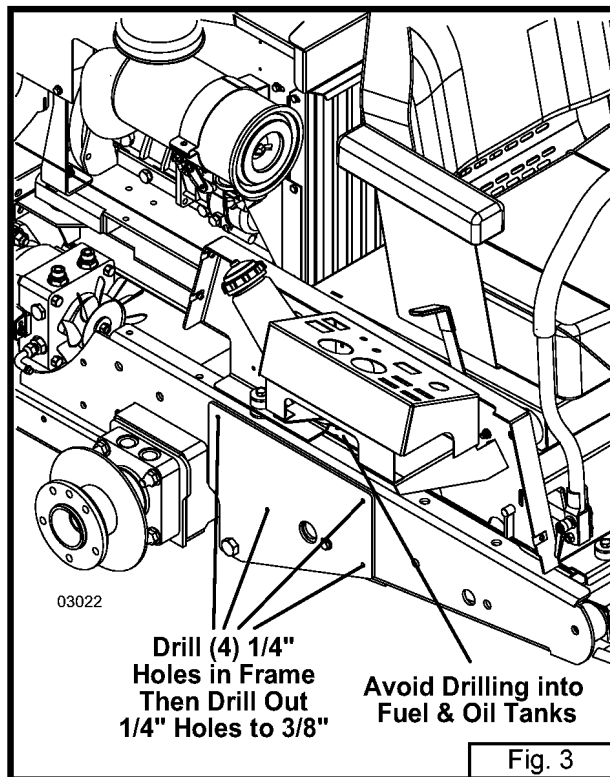


Locate the reinforcement plates on both sides of the frame by lining up the deck radius arm mount hole (5/8" bolt) and the brake cross tube keeper mount hole (5/16" bolt). Install the new 5/8" x 2 1/2" and 5/16" x 1" bolts provided in this kit to hold reinforcement plates in place. Adjust reinforcement plates to be parallel to the deck carrier mount plate in the front and parallel to the wheel cross member in the rear. (Refer to Fig. 2)



Using the other holes in the reinforcement plates as a guide, drill through the four 1/4" holes on each side of the frame with a 1/4" drill bit. Be careful to avoid damaging anything mounted inside the frame, especially the plastic fuel and oil tanks. A piece of scrap metal or wood can be used inside the frame behind each hole for protection. (Refer to Fig. 3)



Drill out these eight 1/4" holes to 3/8" with a 3/8" drill bit. Again, be careful to avoid damaging anything mounted inside the frame, especially the plastic fuel and oil tanks. (Refer to Fig. 3)

Remove the reinforcement plates and de-burr all holes in the plates and frame. Make sure the inside surface of the reinforcement plates and the outside surface of the frame are clean and smooth.

Re-install the reinforcement plates using the 3/8" x 1 1/2" bolts supplied in this kit with the 3/8" hardened washer and 3/8" flanged nut on the inside of the frame. Bolts should be loose at this point.