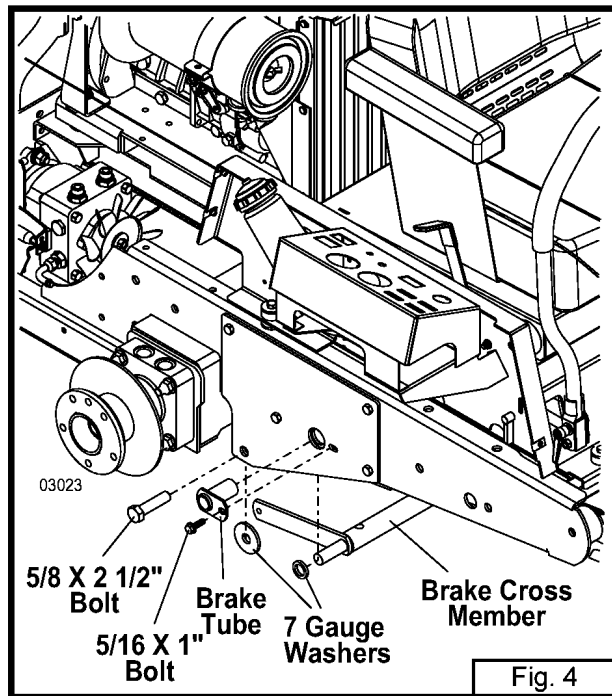


Install a 7 ga. washer over the 3/4" shaft on each end of the brake cross member. 7 ga. washers are provided to accommodate the reinforcement plates. Install the brake tubes using the new 5/16" x 1" bolt and nut. (Refer to Fig. 4)



Install the new 5/8" x 2 1/2" bolts with the 7 ga. washer between the reinforcement plate and the deck radius arm mount bracket. Install with bolt head on the outside, through the reinforcement plate, washer, radius arm mount bracket, and deck radius arm ball joint. Secure with 5/8" lock nuts. (Refer to Fig. 4)

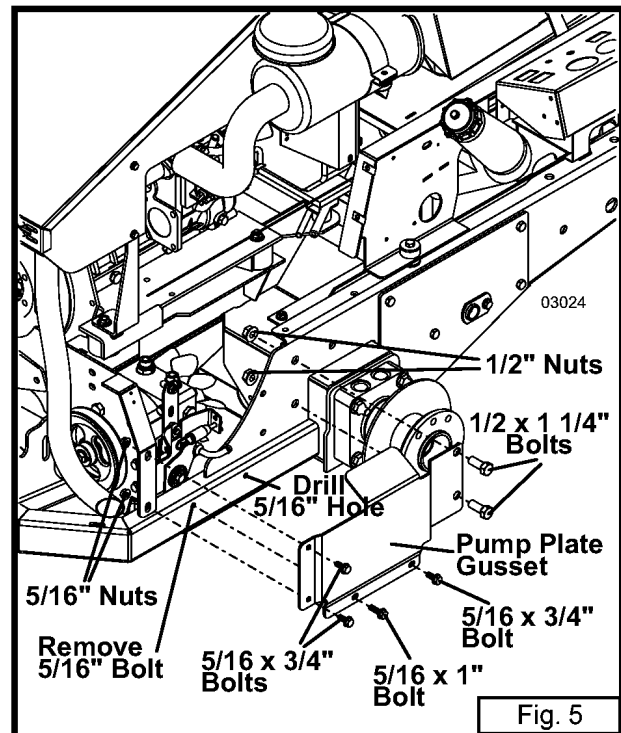
Tighten bolts to the following torque values:

5/16" Bolts	21 foot-pounds
3/8" Bolts	38 foot-pounds
5/8" Bolts	175 foot-pounds

Adjust parking brake by following the adjustment procedures in the Owner's Manual.

INSTALL NEW PUMP PLATE GUSSETS

Remove the 5/16" bolt securing the pump plate reinforcement strap to the rear channel. Thoroughly clean the frame where the pump plate gussets will be installed. (Refer to Fig. 5)



Install the new pump plate gussets on each side of the frame as shown in Figure 5. Leave bolts finger tight.

Using the new pump plate gussets as a guide, drill a 5/16" hole in the frame for the bottom front slot. Repeat on both sides. Remove burrs at holes on inside of rear channel. (Refer to Fig. 5)

Install new 5/16" x 3/4" bolts in the new holes with nuts to the inside.

Tighten bolts to the following torque values:

5/16" Bolts	21 foot-pounds
1/2" Bolts	85 foot-pounds