

INSTRUCTIONS & INFORMATION



GEAR BOX REPLACE - 9772

Part Number 606380 (9772 Standard)
Part Number 606381 (9772 High Performance)

GEAR BOX REMOVAL INSTRUCTIONS

(Refer to Fig. 1)

- Place unit on a flat level surface.
- Disengage PTO and stop engine.
- Set park brake and remove key from ignition.
- Remove mower deck from tractor.
- Remove left, right and center belt shields.
- Loosen the lock nut and back off the draw nut until tension is released from belt and it can be removed. Belt will be replaced.
- Remove universal half shaft from gear box.
- Remove sheave and bushing assembly from gear box by first removing cap screws from bushing. Next, install cap screws into threaded jack holes. Tighten jack screws alternately and evenly, beginning with screw farthest from bushing saw slot, until bushing grip is released. Slide off shaft.
- Remove the eight bolts mounting the gear box and gear box shield.
- Lift out gear box.

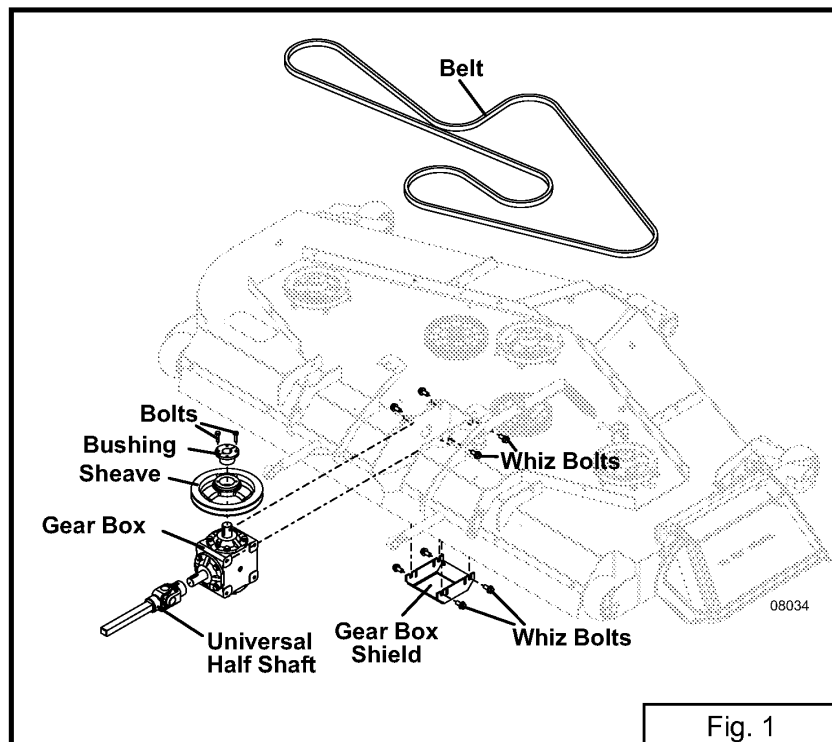


Fig. 1