

# INSTRUCTIONS & INFORMATION



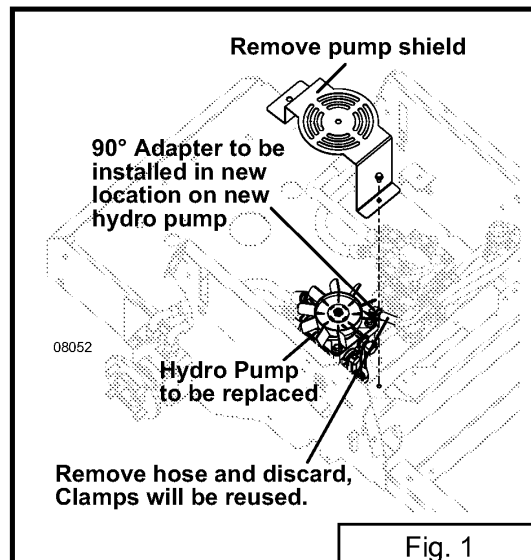
## H3 RIGHT HYDRO PUMP CONVERSION KIT

Part Number 606582  
Used on Model 124/52

### HYDRO PUMP REMOVAL INSTRUCTIONS:

(Refer to illustration)

- Place unit on a hard level surface.
- Position the mower deck in the lowest cut height setting.
- Disengage PTO and stop engine.
- Set park brake and remove key from ignition.
- Raise the seat and tilt forward to gain access to the hydro pump to be removed.
- Remove pump shield.
- Disconnect the steering linkage and the damper from the control arm.
- Prepare for hose removal and fluid spillage with shop rags, plastic caps and plugs to cap hoses and plug ports in hydro pump.
- Disconnect the two hose assemblies from the back of the hydro pump.
- Disconnect the hose from the front of the hydro pump.
- Remove the hose from the side of the hydro pump and discard. Hose clamps will be reused. The 90° adapter in pump will be removed and installed in the back of the new hydro pump. (Refer to Fig. 1)



- Remove deck drive belt from clutch located under the unit. To accomplish this, remove deck belt shields. Release the spring tension from the belt's idler arm by loosening the lock nut and backing off (counter-clockwise) the draw nut. Remove belt from clutch. (Refer to "Deck Belt Replacement" section on page 32 of Operator's Manual.)
- Remove H1 drive belt from clutch and hydro pump pulleys. With a .75 inch wrench on the idler nut, rotate the idler away from the belt, relieving the belt tension. (Refer to "H1 Drive Belt Replacement section on page 27 of Operator's Manual.)