

# INSTRUCTIONS & INFORMATION



## FOLD-UP ARM REST CONVERSION KIT

Part Number 604028

Use on 100 Series with Cordura Seat &  
200, 300, 400, 500V, 600, 700, 900 Series Grasshoppers

### INSTALLATION INSTRUCTIONS:

(Refer to illustration on page 2)

- Place unit on a hard level surface.
- Disengage PTO and stop engine.
- Set park brake and remove key from ignition.
- Place steering levers in the "neutral swing out" position.
- Remove the seat belt from side members. Seat belt and fasteners will be reused.
- Remove the four bolts from seat's back rest and remove back cushion. Back cushion and bolts will be reused.
- Remove arm rest from each side member. Arm rests and bolts will be reused.
- Tilt the seat forward and locate the eight bolts securing the seat cushion. Remove two bolts from each side and loosen the two front bolts and two back bolts.
- Slide the two side members and seat back reinforcement out from between seat cushion and seat bottom.
- Locate new seat back reinforcement (item 1) and slide it between back of seat cushion and seat bottom.
- Locate the right and left side member assemblies (items 2-11) and slide them between seat cushion and seat bottom on their respective sides. Install two bolts, removed earlier, in each side, through seat bottom, side member and into seat cushion. Do not tighten at this time.
- Install back cushion. Secure with four bolts, removed earlier, through side members, seat back reinforcement and into back cushion.
- Make necessary adjustments to seat cushion and side members and tighten eight bolts in seat bottom.
- Return seat to its upright position and reinstall seat belt to side members.
- Install arm rest cushion on each folding arm rest (item 4) and secure each with two bolts removed earlier.