

INSTRUCTIONS & INFORMATION



ROLLER KIT W/SIDE ROLLER - RIGHT

Part Number 503639

Attaches to Model M152R4X Decks.

INSTALLATION INSTRUCTIONS

(refer to illustration on page 2)

- Place unit on a hard level surface.
- Disengage PTO and stop engine.
- Set park brake and remove key from ignition.
- Before mounting roller kit on a M1 rear discharge deck remove the standard roller and mount.
- Position roller mount (item 2), with spacer (item 4) between, on deck and install .312-16 x 1 hex whiz bolt (item 12) in top hole with .312-18 whiz nut (item 10) on outside of deck. Install .312 x 1 carriage bolt (item 9) in bottom hole with whiz nut on inside of deck.
- Locate anti-scalp wheel (item 1) and roller spacer (item 5). Install spacer through wheel and place in roller mount (item 2) and secure with .375 x 3 hex bolt (item 7) and .375-16 whiz nut (item 11).
- Locate the side guard roller (item 3) and bearing tube (item 6) and install bearing tube inside roller.
- Install side roller with bearing tube (item 6) in roller mount and secure with .375-16 x 4 bolt (item 8) and whiz nut (item 11).