## **INSTRUCTIONS & INFORMATION**



Part Number 503640 Attaches to Models M152, M152R & M152R4X Decks.

## INSTALLATION INSTRUCTIONS

(refer to illustration on page 2)

- Place unit on a hard level surface.
- Disengage PTO and stop engine.
- Set park brake and remove key from ignition.
- Before mounting roller kit on a M1 rear discharge deck remove the standard roller and mount.
- Position roller mount (item 2) on deck and install .312-16 x .75 hex whiz bolt (item 11) in top hole with nut on outside of deck. Install two .312 x 1 carriage bolts (item 7) in bottom holes with nuts on inside of deck.
- Locate anti-scalp wheel (item 1) and the 3.437 inch long bearing tube (item 5). Install bearing tube through wheel and place in roller mount (item 2) and secure with .375 x 4.25 carriage bolt (item 8) and whiz nut (item 10).
- Locate the side guard roller (item 3) and 3 inch long bearing tube (item 4) and install bearing tube inside roller.
- Install side roller with bearing tube in roller mount and secure with .375-16 x 4 bolt (item 6) and whiz nut (item 10).